

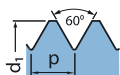


Schneideisen Filiere Dies





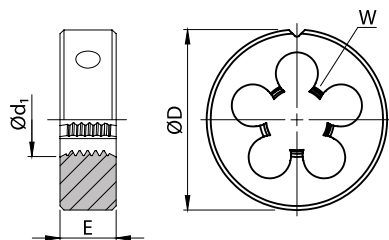
Metrisches ISO-Regelgewinde DIN 13
Filettatura metrica ISO passo grosso DIN 13
ISO Metric coarse thread DIN 13



HSS

HSSE

**DIN-EN
22568**



TOP

INOX



Materialgruppen / Gruppi di materiali / Material groups

P N

P M N

Ausführung / Esecuzione / Execution

SPN

Materialqualität / Qualità del materiale / Quality of material

HSS

HSSE

Beschichtung / Rivestimento / Coating

Anschnitt / Imbocco / Chamfer

1,75P

2,25P

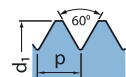
M Ø d ₁	ØDxE	W		Norm	DIN-EN 22568	
				Tol.	6g	6g
				INDEX	RKN1- 121001	RKN2- 188001
M 1	16 x 5	3	0,96	0010	★	-
M 1,1	16 x 5	3	1,05	0011	★	-
M 1,2	16 x 5	3	1,15	0012	★	-
M 1,4	16 x 5	3	1,35	0014	★	-
M 1,6	16 x 5	3	1,55	0016	★	-
M 1,8	16 x 5	3	1,75	0018	★	-
M 2	16 x 5	3	1,95	0020	★	-
M 2,2	16 x 5	3	2,15	0022	★	-
M 2,5	16 x 5	3	2,42	0025	★	-
M 3	20 x 5	3	2,92	0030	★	★
M 3,5	20 x 5	3	3,41	0035	★	○
M 4	20 x 5	3	3,9	0040	★	★
M 4,5	20 x 7	3	4,4	0045	★	○
M 5	20 x 7	3	4,9	0050	★	★
M 6	20 x 7	4	5,88	0060	★	★
M 7	25 x 9	4	6,88	0070	★	○
M 8	25 x 9	4	7,86	0080	★	★
M 9	25 x 9	4	8,86	0090	★	○
M 10	30 x 11	4	9,85	0100	★	★
M 11	30 x 11	4	10,85	0110	★	○
M 12	38 x 14	4	11,83	0120	★	★
M 14	38 x 14	4	13,82	0140	★	★
M 16	45 x 18	5	15,82	0160	★	★
M 18	45 x 18	5	17,79	0180	★	★
M 20	45 x 18	5	19,79	0200	★	★
M 22	55 x 22	5	21,79	0220	★	★
M 24	55 x 22	5	23,76	0240	★	★
M 27	65 x 25	5	26,76	0270	★	★
M 30	65 x 25	6	29,73	0300	★	★
M 33	65 x 25	6	32,73	0330	★	○
M 36	65 x 25	7	35,7	0360	★	○
M 39	75 x 30	7	38,7	0390	★	○
M 42	75 x 30	7	41,68	0420	★	○
M 45	90 x 36	7	44,68	0450	★	○
M 48	90 x 36	7	47,66	0480	★	○
M 52	90 x 36	8	51,66	0520	★	○

Esempio di un ordine : RKN1-118M61-0080 = DIE M8-6HX DIN-EN 22568 HSS

★ = Ab Lager lieferbar - Disponibile a magazzino - Available from stock

○ = auf Anfrage - A richiesta - On request

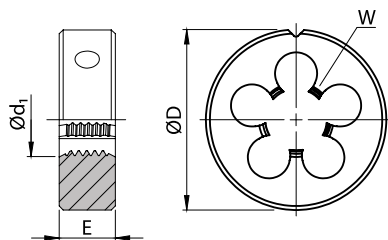
Metrisches ISO-Feingewinde DIN 13
Filettatura metrica ISO passo fine DIN 13
ISO Metric fine thread DIN 13



HSS

HSSE

**DIN-EN
22568**



TOP

INOX



Materialgruppen / Gruppi di materiali / Material groups

P N

P M N

Ausführung / Esecuzione / Execution

SPN

Materialqualität / Qualità del materiale / Quality of material

HSS

HSSE

Beschichtung / Rivestimento / Coating

1,75P

2,25P

Anschnitt / Imbocco / Chamfer

MF Ø d ₁ xP	ØDxE	W		Norm	DIN-EN 22568	
				Tol.	6g	6g
				INDEX	RKN1-121001	RKN2-188001
M 3,5 x 0,5	20 x 5	3	3,43	0037	○	○
M 4 x 0,5	20 x 5	4	3,92	0041	★	★
M 5 x 0,5	20 x 5	4	4,92	0051	★	★
M 5 x 0,75	20 x 5	4	4,91	0052	○	○
M 6 x 0,5	20 x 5	4	5,92	0061	★	★
M 6 x 0,75	20 x 7	4	5,9	0062	★	★
M 7 x 0,75	25 x 9	4	6,9	0072	★	★
M 8 x 0,5	25 x 9	4	7,92	0081	★	★
M 8 x 0,75	25 x 9	4	7,9	0082	★	★
M 8 x 1	25 x 9	4	7,88	0083	★	★
M 9 x 0,75	25 x 9	4	8,9	0092	★	★
M 9 x 1	25 x 9	4	8,88	0093	★	★
M 10 x 0,75	30 x 11	4	9,9	0102	★	★
M 10 x 1	30 x 11	5	9,88	0103	★	★
M 10 x 1,25	30 x 11	4	9,86	0104	★	★
M 11 x 0,75	30 x 11	5	10,91	0112	★	★
M 11 x 1	30 x 11	4	10,88	0113	★	★
M 12 x 1	38 x 10	4	11,88	0123	★	★
M 12 x 1,25	38 x 10	4	11,86	0124	★	★
M 12 x 1,5	38 x 10	4	11,85	0125	★	★
M 14 x 1	38 x 10	5	13,88	0143	★	★
M 14 x 1,5	38 x 10	5	13,85	0145	★	★
M 15 x 1	38 x 10	5	14,88	0153	★	★
M 15 x 1,5	38 x 10	5	14,85	0155	★	★
M 16 x 1	45 x 14	5	15,88	0163	★	★
M 16 x 1,5	45 x 14	5	15,85	0165	★	★
M 17 x 1	45 x 14	5	16,88	0173	★	★
M 17 x 1,5	45 x 14	5	16,85	0175	★	★
M 18 x 1	45 x 14	5	17,88	0183	★	★
M 18 x 1,5	45 x 14	5	17,85	0185	★	★
M 18 x 2	45 x 14	5	17,82	0186	★	★
M 20 x 1	45 x 14	6	19,8	0203	★	★
M 20 x 1,5	45 x 14	6	19,85	0205	★	★
M 20 x 2	45 x 14	6	19,82	0206	★	★
M 22 x 1	55 x 16	6	21,88	0223	★	★
M 22 x 1,5	55 x 16	6	21,85	0225	★	★
M 22 x 2	55 x 16	6	21,82	0226	★	★

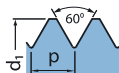
Esempio di un ordine : RKN1-121001-0041 = DIE M4x0,5-6g DIN-EN 22568 HSS TOP

★ = Ab Lager lieferbar - Disponibile a magazzino - Available from stock

○ = auf Anfrage - A richiesta - On request



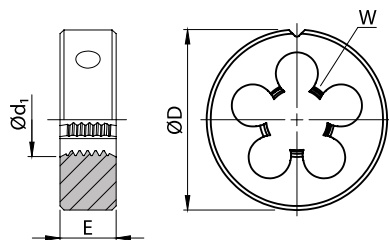
Metrisches ISO-Feingewinde DIN 13
Filettatura metrica ISO passo fine DIN 13
ISO Metric fine thread DIN 13



HSS

HSSE

**DIN-EN
22568**



TOP

INOX



Materialgruppen / Gruppi di materiali / Material groups

P N

P M N

Ausführung / Esecuzione / Execution

SPN

Materialqualität / Qualità del materiale / Quality of material

HSS

HSSE

Beschichtung / Rivestimento / Coating

Anschnitt / Imbocco / Chamfer

1,75P

2,25P

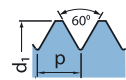
MF Ø d ₁ xP	ØDxE	W		Norm	DIN-EN 22568	
				Tol.	6g	6g
				INDEX	RKN1- 121001	RKN2- 188001
M 24 x 1	55 x 16	6	23,88	0243	★	★
M 24 x 1,5	55 x 16	6	23,85	0245	★	★
M 24 x 2	55 x 16	6	23,82	0246	★	○
M 25 x 1	55 x 16	6	24,88	0253	★	○
M 25 x 1,5	55 x 16	6	24,85	0255	★	○
M 25 x 2	55 x 16	6	24,82	0256	★	○
M 26 x 1,5	55 x 16	6	25,85	0265	★	○
M 27 x 1	65 x 18	6	26,88	0273	★	○
M 27 x 1,5	65 x 18	6	26,85	0275	★	○
M 27 x 2	65 x 18	6	26,82	0276	★	○
M 28 x 1	65 x 18	6	27,88	0283	★	○
M 28 x 1,5	65 x 18	6	27,85	0285	★	○
M 28 x 2	65 x 18	6	27,82	0286	★	○
M 30 x 1	65 x 18	6	29,88	0303	★	○
M 30 x 1,5	65 x 18	6	29,85	0305	★	○
M 30 x 2	65 x 18	6	29,82	0306	★	○
M 32 x 1,5	65 x 18	7	31,85	0325	★	○
M 32 x 2	65 x 18	7	31,82	0326	★	○
M 33 x 1,5	65 x 18	7	32,85	0335	★	○
M 33 x 2	65 x 18	7	32,82	0336	★	○
M 35 x 1,5	65 x 18	7	34,85	0355	★	○
M 36 x 1,5	65 x 18	7	35,85	0365	★	○
M 36 x 2	65 x 18	7	35,82	0366	★	○
M 38 x 1,5	75 x 20	7	37,85	0385	★	○
M 39 x 1,5	75 x 20	7	38,85	0395	★	○
M 39 x 2	75 x 20	7	38,82	0396	★	○
M 40 x 1,5	75 x 20	7	39,85	0405	★	○
M 40 x 2	75 x 20	7	39,82	0406	★	○
M 42 x 1,5	75 x 20	7	41,85	0425	★	○
M 42 x 2	75 x 20	8	41,82	0426	★	○
M 45 x 1,5	90 x 22	7	44,85	0455	★	○
M 45 x 2	90 x 22	7	44,82	0456	★	○
M 48 x 1,5	90 x 22	7	47,85	0485	★	○
M 48 x 2	90 x 22	7	47,82	0486	★	○
M 50 x 1,5	90 x 22	8	49,85	0505	★	○
M 50 x 2	90 x 22	8	49,82	0506	★	○
M 52 x 1,5	90 x 22	8	51,85	0525	★	○
M 52 x 2	90 x 22	8	51,82	0526	★	○

Esempio di un ordine : RKN1-121001-0285 = DIE M28x1,5-6g DIN-EN 22568 HSS TOP

★ = Ab Lager lieferbar - Disponibile a magazzino - Available from stock

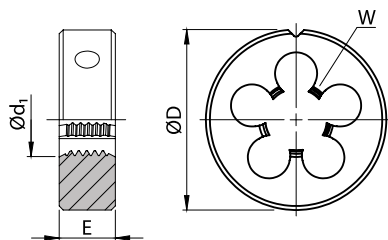
○ = auf Anfrage - A richiesta - On request

Unified-Grobgewinde ASME B1.1 Filettatura unificata passo grosso ASME B1.1 Unified coarse thread ASME B1.1	TOP
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HSS

**DIN-EN
22568**



Materialgruppen / Gruppi di materiali / Material groups	P N
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Ausführung / Esecuzione / Execution	
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Materialqualität / Qualità del materiale / Quality of material	HSS
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Beschichtung / Rivestimento / Coating	
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Anschnitt / Imbocco / Chamfer	1,75P
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UNC Ø d ₁ -P	ØDxE	W		Norm	INDEX
				Tol.	
					DIN-EN 22568
					2A
					RKN1-121001
No 5 - 40	20 x 5	3	3,09	4105	★
No 6 - 32	20 x 5	3	3,41	4106	★
No 8 - 32	20 x 7	3	4,07	4108	★
No 10 - 24	20 x 7	3	4,71	4110	★
No 12 - 24	20 x 7	4	5,37	4112	★
1/4 - 20	20 x 7	4	6,22	4127	★
5/16 - 18	25 x 9	4	7,8	4128	★
3/8 - 16	30 x 11	4	9,37	4129	★
7/16 - 14	30 x 11	4	10,95	4130	★
1/2 - 13	38 x 14	4	12,52	4131	★
9/16 - 12	38 x 14	4	14,1	4132	★
5/8 - 11	45 x 18	5	15,68	4133	★
3/4 - 10	45 x 18	5	18,84	4135	★
7/8 - 9	55 x 22	5	22	4137	★
1 - 8	55 x 22	5	25,16	4139	★
1.1/8 - 7	65 x 25	5	28,31	4141	○
1.1/4 - 7	65 x 25	6	31,49	4143	○
1.3/8 - 6	65 x 25	7	34,63	4145	○
1.1/2 - 6	75 x 30	6	37,8	4147	○
1.3/4 - 5	90 x 36	6	44,12	4151	○
2 - 4.1/2	90 x 36	7	50,45	4155	○

Esempio di un ordine : RKN1-121001-4128 = DIE 5/16-18 UNC-2A DIN-EN 22568 HSS TOP

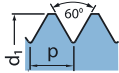
★ = Ab Lager lieferbar - Disponibile a magazzino - Available from stock	○ = auf Anfrage - A richiesta - On request
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Unified-Feingewinde ASME B1.1

Filettatura unificata passo fine ASME B1.1

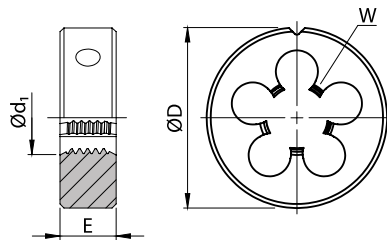
Unified fine thread ASME B1.1

TOP



HSS

**DIN-EN
22568**



Materialgruppen / Gruppi di materiali / Material groups

P N

Ausführung / Esecuzione / Execution

Materialqualität / Qualità del materiale / Quality of material

HSS

Beschichtung / Rivestimento / Coating

Anschnitt / Imbocco / Chamfer

1,75P

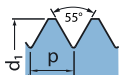
UNF Ø d ₁ -P	ØDxE	W		Norm	DIN-EN 22568
				Tol.	2A
				INDEX	RKN1-121001
No 5 - 44	20 x 5	3	3,1	4205	★
No 6 - 40	20 x 5	3	3,42	4206	★
No 8 - 36	20 x 7	3	4,08	4208	★
No 10 - 32	20 x 7	3	4,73	4210	★
No 12 - 28	20 x 7	4	5,38	4212	★
1/4 - 28	20 x 7	4	6,24	4227	★
5/16 - 24	25 x 9	5	7,82	4228	★
3/8 - 24	30 x 11	4	9,41	4229	★
7/16 - 20	30 x 11	5	10,98	4230	★
1/2 - 20	38 x 10	5	12,56	4231	★
9/16 - 18	38 x 10	5	14,14	4232	★
5/8 - 18	45 x 14	5	15,73	4233	★
3/4 - 16	45 x 14	6	18,89	4235	★
7/8 - 14	55 x 16	5	22,05	4237	★
1 - 12	55 x 16	6	25,21	4239	★
1.1/8 - 12	65 x 18	6	28,38	4241	○
1.1/4 - 12	65 x 18	6	31,55	4243	○
1.3/8 - 12	65 x 18	7	34,73	4245	○
1.1/2 - 12	75 x 20	8	37,9	4247	○

Esempio di un ordine : RKN1-121001-4228 = DIE 5/16-24 UNF-2A DIN-EN 22568 HSS TOP

★ = Ab Lager lieferbar - Disponibile a magazzino - Available from stock

○ = auf Anfrage - A richiesta - On request

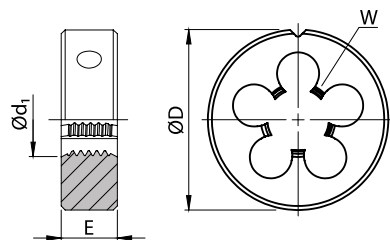
Whitworth-Rohrgewinde DIN EN ISO 228
Filettatura gas Whitworth DIN EN ISO 228
Whitworth pipe thread DIN EN ISO 228



HSS

HSSE

**DIN-EN
22568**



TOP

INOX



Materialgruppen / Gruppi di materiali / Material groups

P N

P M N

Ausführung / Esecuzione / Execution

SPN

Materialqualität / Qualità del materiale / Quality of material

HSS

HSSE

Beschichtung / Rivestimento / Coating

1,75P

2,25P

Anschnitt / Imbocco / Chamfer

G Ø d ₁	ØDxE	W		Norm	DIN-EN 22568	
				Tol.	6g	6g
				INDEX	RKN1-121001	RKN2-188001
G1/8	30 x 11	4	9,62	3123	★	○
G1/4	38 x 10	4	13,03	3127	★	★
G3/8	45 x 14	5	16,54	3129	★	★
G1/2	45 x 14	6	20,81	3131	★	★
G5/8	55 x 16	5	22,77	3133	★	○
G3/4	55 x 16	6	26,3	3135	★	★
G7/8	65 x 18	6	30,06	3137	★	○
G1	65 x 18	7	33,07	3139	★	★
G1.1/8	75 x 20	7	37,72	3141	○	○
G1.1/4	75 x 20	8	41,73	3143	★	○
G1.3/8	90 x 22	7	44,14	3145	○	○
G1.1/2	90 x 22	7	47,62	3147	★	○
G1.3/4	105 x 22	8	53,57	3151	○	○
G2	105 x 22	8	59,43	3155	○	○
G2.1/4	120 x 22	8	65,49	3157	○	○

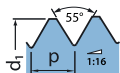
Esempio di un ordine : RKN1-121001-3143 = DIE G-1.1/4" DIN-EN 22568 HSS TOP

★ = Ab Lager lieferbar - Disponibile a magazzino - Available from stock

○ = auf Anfrage - A richiesta - On request

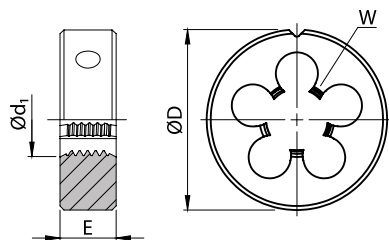
Whitworth-Rohrgewinde DIN 2999 - Aussengewinde kegelig
Filettatura per tubi Whitworth DIN 2999 - Filettatura esterna conica
Whitworth pipe thread DIN 2999 - External taper thread

TOP



HSS

**DIN-EN
24230**



Materialgruppen / Gruppi di materiali / Material groups

P N

Ausführung / Esecuzione / Execution

Materialqualität / Qualità del materiale / Quality of material

HSS

Beschichtung / Rivestimento / Coating

Anschnitt / Imbocco / Chamfer

2P

R Ø d ₁ -P	ØDxE	W		Norm	DIN-EN 24230
				Tol.	2A
				INDEX	RKN1-121001
R-1/8"	30 x 11	5	9,48	3423	★
R-1/4"	38 x 14	5	12,78	3427	★
R-3/8"	45 x 18	5	16,26	3429	★
R-1/2"	55 x 22	5	20,44	3431	★
R-3/4"	55 x 22	6	25,85	3435	★
R-1"	65 x 25	7	32,6	3439	★

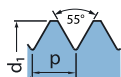
Esempio di un ordine : RKN1-121001-3427 = DIE -1/4" DIN-EN 22568 HSS TOP

☒ = Ab Lager lieferbar - Disponibile a magazzino - Available from stock

○ = auf Anfrage - A richiesta - On request

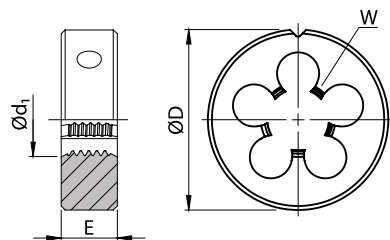
Whitworth Gewinde BS 84
Filettatura Whitworth BS 84
Whitworth thread BS 84

TOP



HSS

**DIN-EN
24230**



Materialgruppen / Gruppi di materiali / Material groups

P N

Ausführung / Esecuzione / Execution

Materialqualität / Qualità del materiale / Quality of material

HSS

Beschichtung / Rivestimento / Coating

Anschnitt / Imbocco / Chamfer

2P

BSW Ø d ₁ -P	ØDxE	W		Norm	RKN1- 121001
				Tol.	
				INDEX	
1/8 - 40	20 x 5	3	3,09	7123	✱
3/16 - 24	20 x 7	4	4,66	7125	✱
1/4 - 20	20 x 7	4	6,24	7127	✱
5/16 - 18	25 x 9	4	7,82	7128	✱
3/8 - 16	30 x 11	4	9,4	7129	✱
7/16 - 14	30 x 11	4	10,98	7130	✱
1/2 - 12	38 x 14	4	12,56	7131	✱
9/16 - 12	38 x 14	4	14,14	7132	✱
5/8 - 11	45 x 18	5	15,72	7133	✱
3/4 - 10	45 x 18	5	18,89	7135	✱
7/8 - 9	55 x 22	5	22,1	7137	✱
1 - 8	55 x 22	5	25,27	7139	✱

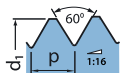
Esempio di un ordine : RKN1-121001-7131 = DIE 1/2-12 BSW DIN-EN 22568 HSS TOP

✱ = Ab Lager lieferbar - Disponibile a magazzino - Available from stock

○ = auf Anfrage - A richiesta - On request

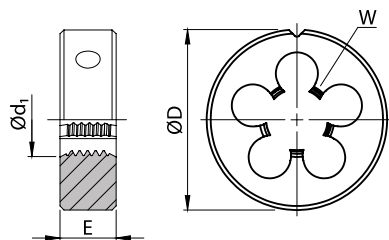
WHITWORTH-ROHRGEWINDE DIN 2999 - AUSSERGEWINDE KEGELIG
FILETTATURA PER TUBI WHITWORTH DIN 2999 - FILETTATURA ESTERNA CONICA
WHITWORTH PIPE THREAD DIN 2999 - EXTERNAL TAPER THREAD

TOP



HSS

**DIN-EN
24230**



Materialgruppen / Gruppi di materiali / Material groups

P N

Ausführung / Esecuzione / Execution

Materialqualität / Qualità del materiale / Quality of material

HSS

Beschichtung / Rivestimento / Coating

Anschnitt / Imbocco / Chamfer

2P

R Ø d ₁ -P	ØDxE	W		Norm	INDEX
				Tol.	
					DIN-EN 24230
					RKN1-121001
1/8-27	30 x 11	5	9,99	4623	★
1/4-18	38 x 14	5	13,26	4627	★
3/8-18	45 x 18	5	16,67	4629	★
1/2-14	45 x 18	6	20,71	4631	★
3/4-14	50 x 22	6	26,03	4635	★
1-11.1/2	65 x 25	7	32,59	4639	★

Esempio di un ordine : RKN1-121001-4627 = DIE 1/4" NPT DIN-EN 22568 HSS TOP

☒ = Ab Lager lieferbar - Disponibile a magazzino - Available from stock

○ = auf Anfrage - A richiesta - On request



Gewindelehرداری و Messringe
Tamponi filettati ed anelli di misura
Threaded plug gauges and measuring rings





GRENZLEHRDORNE
TAMPONI LISCI PASA-NON PASA
PLAIN PLUG GAUGES GO-NONGO



Zeichen / Simbolo / Symbol		MSBa	MSBa
Typ / Tipo / Type		GO / NO GO	GO / NO GO
Ø nom.	Tol.	H7	H8
	INDEX	RKS3-100111	RKS3-100112
1	0010	★	○
1,2	0012	★	○
1,5	0015	★	○
1,8	0018	★	○
2	0020	★	○
2,2	0022	★	○
2,5	0025	★	○
2,8	0028	★	○
3	0030	★	○
3,5	0035	○	○
4	0040	★	○
4,5	0045	○	○
5	0050	★	○
6	0060	★	○
7	0070	○	○
8	0080	★	○
9	0090	○	○
10	0100	★	○
12	0120	★	○
14	0140	★	○
16	0160	★	○
18	0180	★	○
20	0200	★	○
22	0220	★	○
24	0240	★	○
25	0250	★	○
26	0260	★	○
27	0270	○	○
28	0280	★	○
30	0300	★	○
32	0320	★	○
33	0330	★	○
34	0340	★	○
35	0350	★	○
36	0360	★	○
37	0370	★	○
38	0380	★	○
40	0400	★	○
42	0420	★	○
44	0440	○	○
45	0450	★	○
46	0460	○	○
47	0470	★	○
48	0480	○	○
50	0500	★	○
52	0520	○	○

Esempio di un ordine : RK3-00111-0100 = MSBa 10-H7

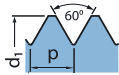
★ = Ab Lager lieferbar - Disponibile a magazzino - Available from stock

○ = auf Anfrage - A richiesta - On request



GRENZLEHRDORNE
TAMPONI LISCI PASA-NON PASA
PLAIN PLUG GAUGES GO-NONGO

Metrisches ISO-Regelgewinde DIN 13
 Filettatura metrica ISO passo grosso DIN 13
 ISO Metric coarse thread DIN 13



Zeichen / Simbolo / Symbol					MSBa
Typ / Tipo / Type					GO / NOGO
Toleranz / Limit / Tolleranza					6H
M	P	Minor thread diameter (6H)		Tol.	RKS3-100161
		min.	max.	INDEX	
M 3	0,5	2,459	2,599	0030	★
M 3,5	0,6	2,85	3,01	0035	○
M 4	0,7	3,242	3,422	0040	★
M 4,5	0,75	3,688	3,878	0045	○
M 5	0,8	4,134	4,334	0050	★
M 6	1	4,917	5,153	0060	★
M 7	1	5,917	6,153	0070	○
M 8	1,25	6,647	6,912	0080	★
M 9	1,25	7,647	7,912	0090	○
M 10	1,5	8,376	8,676	0100	★
M 12	1,75	10,106	10,441	0120	★
M 14	2	11,835	12,21	0140	○
M 16	2	13,835	14,21	0160	★
M 18	2,5	15,294	15,744	0180	★
M 20	2,5	17,294	17,744	0200	○
M 22	2,5	19,294	19,744	0220	○

Zeichen / Simbolo / Symbol					MSBa
Typ / Tipo / Type					GO / NOGO
Toleranz / Limit / Tolleranza					6G
		Minor thread diameter (6G)		Tol.	RKS3-100162
		min.	max.	INDEX	
		2,479	2,619	0030	○
		2,871	3,031	0035	○
		3,264	3,444	0040	○
		3,71	3,9	0045	○
		4,158	4,358	0050	○
		4,943	5,179	0060	○
		5,943	6,179	0070	○
		6,675	6,94	0080	○
		7,675	7,94	0090	○
		8,408	8,708	0100	○
		10,14	10,475	0120	○
		11,873	12,248	0140	○
		13,873	14,248	0160	○
		15,336	15,786	0180	○
		17,336	17,786	0200	○
		19,336	19,786	0220	○

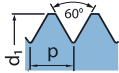
Esempio di un ordine : RKS1-100161-0100 = SBa 10-H7

★ = Ab Lager lieferbar - Disponibile a magazzino - Available from stock ○ = auf Anfrage - A richiesta - On request



GRENZLEHRDORNE
TAMPONI LISCI PASA-NON PASA
PLAIN PLUG GAUGES GO-NONGO

Metrisches ISO-Regelgewinde DIN 13
Filettatura metrica ISO passo grosso DIN 13
ISO Metric coarse thread DIN 13



Zeichen / Simbolo / Symbol					MSBa
Typ / Tipo / Type					GO / NOGO
Toleranz / Limit / Tolleranza					6H
MF	P	Minor thread diameter (6H)		Tol.	RKS3-100161
		min.	max.	INDEX	
M 8 x 0,5	0,5	7,459	7,599	0081	○
M 8 x 0,75	0,75	7,188	7,378	0082	○
M 8 x 1	1	6,917	7,153	0083	⊛
M 9 x 1	1	7,917	8,153	0093	○
M 10 x 0,75	0,75	9,188	9,378	0102	○
M 10 x 1	1	8,917	9,153	0103	⊛
M 10 x 1,25	1,25	8,647	8,912	0104	○
M 11 x 1	1	9,917	10,153	0113	○
M 12 x 1	1	10,917	11,153	0123	○
M 12 x 1,25	1,25	10,647	10,912	0124	○
M 12 x 1,5	1,5	10,376	10,676	0125	⊛
M 13 x 1	1	11,917	12,153	0133	○
M 14 x 1	1	12,917	13,153	0143	○
M 14 x 1,25	1,25	12,647	12,912	0144	○
M 14 x 1,5	1,5	12,376	12,676	0145	⊛
M 15 x 1	1	13,917	14,153	0153	○
M 15 x 1,5	1,5	13,376	13,676	0155	○
M 16 x 1	1	14,917	15,153	0163	○
M 16 x 1,5	1,5	14,376	14,676	0165	⊛
M 18 x 1	1	16,917	17,153	0183	○
M 18 x 1,5	1,5	16,376	16,676	0185	○
M 18 x 2	2	15,835	16,21	0186	○
M 20 x 1	1	18,917	19,153	0203	○
M 20 x 1,5	1,5	18,376	18,676	0205	⊛
M 20 x 2	2	17,835	18,21	0206	○
M 22 x 1	1	20,917	21,153	0223	○
M 22 x 1,5	1,5	20,376	20,676	0225	○
M 22 x 2	2	19,835	20,21	0226	○

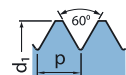
Zeichen / Simbolo / Symbol					MSBa
Typ / Tipo / Type					GO / NOGO
Toleranz / Limit / Tolleranza					6G
min.	max.	Minor thread diameter (6G)		Tol.	RKS3-100162
		min.	max.	INDEX	
7,479	7,619			0081	○
7,21	7,4			0082	○
6,943	7,179			0083	○
7,943	8,179			0093	○
9,21	9,4			0102	○
8,943	9,179			0103	○
8,675	8,94			0104	○
9,943	10,179			0113	○
10,943	11,179			0123	○
10,675	10,94			0124	○
10,408	10,708			0125	○
11,943	12,179			0133	○
12,943	13,179			0143	○
12,675	12,94			0144	○
12,408	12,708			0145	○
13,943	14,179			0153	○
13,408	13,708			0155	○
14,943	15,179			0163	○
14,408	14,708			0165	○
16,943	17,179			0183	○
16,408	16,708			0185	○
15,873	16,248			0186	○
18,943	19,179			0203	○
18,408	18,708			0205	○
17,873	18,248			0206	○
20,943	21,179			0223	○
20,408	20,708			0225	○
19,873	20,248			0226	○

Esempio di un ordine : RKS1-100161-0100 MSBa 10-H7

⊛ = Ab Lager lieferbar - Disponibile a magazzino - Available from stock

○ = auf Anfrage - A richiesta - On request

Metrisches ISO-Regelgewinde DIN 13
 Filettatura metrica ISO passo grosso DIN 13
 ISO Metric coarse thread DIN 13



Zeichen / Simbolo / Symbol			MSBg	MSBg-LH	MSBg	MSRh	MSrk
Typ / Tipo / Type			GO / NOGO	GO / NOGO	GO / NOGO	GO	NOGO
Tolleranz / Limit / Tolleranza			6H	6H-LH	6G	6g	6g
M	P	Tol. INDEX	6H RKS3-302161	LH - 6H RKS3-301161	6G RKS3-302162	6g RKY3-412162	6g RKY3-422162
M 1	0,25	0010	★	○	○	★	★
M 1,2	0,25	0012	★	○	○	★	★
M 1,4	0,3	0014	★	○	○	★	★
M 1,6	0,35	0016	★	○	○	★	★
M 1,7	0,35	0017	★	○	○	★	★
M 1,8	0,35	0018	★	○	○	★	★
M 2	0,4	0020	★	○	○	★	★
M 2,2	0,45	0022	★	○	○	★	★
M 2,5	0,45	0025	★	○	○	★	★
M 2,6	0,45	0026	★	○	○	★	★
M 3	0,5	0030	★	★	○	★	★
M 3,5	0,6	0035	★	○	○	★	★
M 4	0,7	0040	★	★	○	★	★
M 4,5	0,75	0045	★	○	○	★	★
M 5	0,8	0050	★	★	○	★	★
M 6	1	0060	★	★	○	★	★
M 7	1	0070	★	○	○	★	★
M 8	1,25	0080	★	★	○	★	★
M 9	1,25	0090	★	○	○	★	★
M 10	1,5	0100	★	★	○	★	★
M 12	1,75	0120	★	★	○	★	★
M 14	2	0140	★	★	○	★	★
M 16	2	0160	★	★	○	★	★
M 18	2,5	0180	★	★	○	★	★
M 20	2,5	0200	★	★	○	★	★
M 22	2,5	0220	★	★	○	★	★
M 24	3	0240	★	★	○	★	★
M 27	3	0270	★	★	○	★	★
M 30	3,5	0300	★	★	○	★	★
M 33	3,5	0330	★	★	○	★	★
M 36	4	0360	★	★	○	★	★
M 39	4	0390	★	○	○	★	★
M 42	4,5	0420	★	○	○	★	★
M 45	4,5	0450	★	○	○	★	★
M 48	5	0480	★	○	○	★	★
M 52	5	0520	★	○	○	★	★

Esempio di un ordine : RKS3-302161-0030 MSBg M3-6H

★ = Ab Lager lieferbar - Disponibile a magazzino - Available from stock

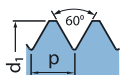
○ = auf Anfrage - A richiesta - On request



GEWINDE GRENZ-LEHRDORN UND GEWINDE GUT-LEHRRING
TAMPONI FILETTATI ED ANELLI PASA-NON PASA
THREADS GO / NO GO GAUGE AND THREADS GO RING GAUGE

MF

Metrisches ISO-Feingewinde DIN 13
 Filettatura metrica ISO passo fine DIN 13
 ISO Metric fine thread DIN 13



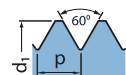
Zeichen / Simbolo / Symbol			MSBg	MSBg-LH	MSBg	MSRh	MSRk
Typ / Tipo / Type			GO / NOGO	GO / NOGO	GO / NOGO	GO	NOGO
Toleranz / Limit / Tolleranza			6H	6H-LH	6G	6g	6g
MF	P	Tol. INDEX	6H RKS3-302161	6H-LH RKS3-301161	6G RKS3-302162	6g RKY3-412162	6g RKY3-422162
M 3 x 0,35	0,35	0031	○	○	○	○	○
M 3,5 x 0,35	0,35	0036	○	○	○	○	○
M 4 x 0,35	0,35	0043	○	○	○	○	○
M 4x0,5	0,5	0041	○	○	○	○	○
M 4,5 x 0,5	0,5	0046	○	○	○	○	○
M 5 x 0,5	0,5	0051	○	○	○	○	○
M 6 x 0,5	0,5	0061	○	○	○	○	○
M 6 x 0,75	0,75	0062	○	○	○	○	○
M 8 x 0,5	0,5	0081	○	○	○	○	○
M 8 x 0,75	0,75	0082	○	○	○	○	○
M 8 x 1	1	0083	★	★	○	★	★
M 9 x 1	1	0093	○	○	○	○	○
M 10 x 0,75	0,75	0102	○	○	○	○	○
M 10 x 1	1	0103	★	★	○	★	★
M 10 x 1,25	1,25	0104	★	★	○	★	★
M 11 x 1	1	0113	○	○	○	○	○
M 12 x 1	1	0123	★	★	○	★	★
M 12 x 1,25	1,25	0124	★	★	○	★	★
M 12 x 1,5	1,5	0125	★	★	○	★	★
M 13 x 1	1	0133	○	○	○	○	○
M 14 x 1	1	0143	○	○	○	○	○
M 14 x 1,25	1,25	0144	○	○	○	○	○
M 14 x 1,5	1,5	0145	★	★	○	★	★
M 15 x 1	1	0153	○	○	○	○	○
M 15 x 1,5	1,5	0155	○	○	○	○	○
M 16 x 1	1	0163	★	★	○	★	★
M 16 x 1,5	1,5	0165	★	★	○	★	★
M 18 x 1	1	0183	○	○	○	○	○
M 18 x 1,5	1,5	0185	★	★	○	★	★
M 18 x 2	2	0186	○	○	○	○	○
M 20 x 1	1	0203	★	★	○	★	★
M 20 x 1,5	1,5	0205	★	★	○	★	★
M 20 x 2	2	0206	○	○	○	○	○
M 22 x 1	1	0223	○	○	○	○	○
M 22 x 1,5	1,5	0225	★	★	○	★	★
M 22 x 2	2	0226	★	★	○	★	★
M 24 x 1	1	0243	○	○	○	○	○
M 24 x 1,5	1,5	0245	★	★	○	★	★
M 24 x 2	2	0246	★	○	○	○	○

Esempio di un ordine : RKS3-302162-0083 MSBg M8x1-6G

★ = Ab Lager lieferbar - Disponibile a magazzino - Available from stock

○ = auf Anfrage - A richiesta - On request

Metrisches ISO-Feingewinde DIN 13
 Filettatura metrica ISO passo fine DIN 13
 ISO Metric fine thread DIN 13



Zeichen / Simbolo / Symbol			MSBg	MSBg-LH	MSBg	MSRh	MSRk
Typ / Tipo / Type			GO / NOGO	GO / NOGO	GO / NOGO	GO	NOGO
Tolleranz / Limit / Tolleranza			6H	6H-LH	6G	6g	6g
MF	P	Tol. INDEX	6H RKS3-302161	6H-LH RKS3-301161	6G RKS3-302162	6g RKY3-412162	6g RKY3-422162
M 25 x 1,5	1,5	0255	★	○	○	○	○
M 26 x 1,5	1,5	0265	★	○	○	○	○
M 27 x 1,5	1,5	0275	★	○	○	○	○
M 27 x 2	2	0276	★	○	○	○	○
M 28 x 1,5	1,5	0285	★	○	○	○	○
M 28 x 2	2	0286	○	○	○	○	○
M 30 x 1	1	0303	○	○	○	○	○
M 30 x 1,5	1,5	0305	★	○	○	○	○
M 30 x 2	2	0306	★	○	○	○	○
M 32 x 1,5	1,5	0325	★	○	○	○	○
M 33 x 1,5	1,5	0335	★	○	○	○	○
M 33 x 2	2	0336	★	○	○	○	○
M 33 x 3	3	0337	○	○	○	○	○
M 34 x 1,5	1,5	0345	○	○	○	○	○
M 35 x 1,5	1,5	0355	★	○	○	○	○
M 36 x 1,5	1,5	0365	★	○	○	○	○
M 36 x 2	2	0366	★	○	○	○	○
M 36 x 3	3	0367	○	○	○	○	○
M 38 x 1,5	1,5	0385	★	○	○	○	○
M 39 x 2	2	0396	★	○	○	○	○
M 39 x 3	3	0397	○	○	○	○	○
M 40 x 1,5	1,5	0405	★	○	○	○	○
M 40 x 2	2	0406	○	○	○	○	○
M 40 x 3	3	0407	○	○	○	○	○
M 42 x 1,5	1,5	0425	★	○	○	○	○
M 42 x 2	2	0426	★	○	○	○	○
M 42 x 3	3	0427	★	○	○	○	○
M 45 x 1,5	1,5	0455	★	○	○	○	○
M 45 x 2	2	0456	★	○	○	○	○
M 45 x 3	3	0457	○	○	○	○	○
M 48 x 1,5	1,5	0485	★	○	○	○	○
M 48 x 2	2	0486	★	○	○	○	○
M 48 x 3	3	0487	★	○	○	○	○
M 50 x 1,5	1,5	0505	○	○	○	○	○
M 50 x 2	2	0506	○	○	○	○	○
M 50 x 3	3	0507	○	○	○	○	○
M 52 x 1,5	1,5	0525	★	○	○	○	○
M 52 x 2	2	0526	★	○	○	○	○
M 52 x 3	3	0527	★	○	○	○	○

Esempio di un ordine : RKY3-412162-0276 MSRh M27x2-6g

★ = Ab Lager lieferbar - Disponibile a magazzino - Available from stock

○ = auf Anfrage - A richiesta - On request



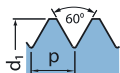
GEWINDE GRENZ-LEHRDORN UND GEWINDE GUT-LEHRRING
TAMPONI FILETTATI ED ANELLI PASA-NON PASA
THREADS GO / NO GO GAUGE AND THREADS GO RING GAUGE



Unified-Grobgewinde ASME B1.1

Filettatura unificata passo grosso ASME B1.1

Unified coarse thread ASME B1.1



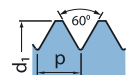
Zeichen / Simbolo / Symbol			MSBg	MSBg	MSRh	MSRk
Typ / Tipo / Type			GO / NOGO	GO / NOGO	GO	NOGO
Tolleranz / Limit / Tolleranza			2B	3B	2A	2A
UNC	P	Tol.	2B	3B	2A	2A
		INDEX	RKS3-302186	RKS3-302187	RKY3-412182	RKY3-422182
No 5 - 40	40	4105	⊗	○	○	○
No 6 - 32	32	4106	⊗	○	○	○
No 8 - 32	32	4108	⊗	○	○	○
No 10 - 24	24	4110	⊗	○	○	○
No 12 - 24	24	4112	⊗	○	○	○
1/4 - 20	20	4127	⊗	○	○	○
5/16 - 18	18	4128	⊗	○	○	○
3/8 - 16	16	4129	⊗	○	○	○
7/16 - 14	14	4130	⊗	○	○	○
1/2 - 13	13	4131	⊗	○	○	○
9/16 - 12	12	4132	⊗	○	○	○
5/8 - 11	11	4133	⊗	○	○	○
3/4 - 10	10	4135	⊗	○	○	○
7/8 - 9	9	4137	⊗	○	○	○
1 - 8	8	4139	⊗	○	○	○
1.1/8 - 7	7	4141	○	○	○	○
1.1/4 - 7	7	4143	○	○	○	○
1.3/8 - 6	6	4145	○	○	○	○
1.1/2 - 6	6	4147	○	○	○	○
1.3/4 - 5	5	4151	○	○	○	○
2 - 4.1/2	4.1/2	4155	○	○	○	○

Esempio di un ordine : RKS3-302187-4127 MSBg 1/4-20 UNC-3B

⊗ = Ab Lager lieferbar - Disponibile a magazzino - Available from stock

○ = auf Anfrage - A richiesta - On request

Unified-Feingewinde ASME B1.1
 Filettatura unificata passo fine ASME B1.1
 Unified fine thread ASME B1.1



Zeichen / Simbolo / Symbol			MSBg	MSBg	MSRh	MSRk
Typ / Tipo / Type			GO / NOGO	GO / NOGO	GO	NOGO
Toleranz / Limit / Tolleranza			2B	3B	2A	2A
UNF	P	Tol. INDEX	2B RKS3-302186	3B RKS3-302187	2A RKY3-412182	2A RKY3-422182
No 5 - 44	44	4205	○	○	○	○
No 6 - 40	40	4206	○	○	○	○
No 8 - 36	36	4208	○	○	○	○
No 10 - 32	32	4210	○	○	○	○
No 12 - 28	28	4212	○	○	○	○
1/4 - 28	28	4227	★	○	○	○
5/16 - 24	24	4228	★	○	○	○
3/8 - 24	24	4229	★	○	○	○
7/16 - 20	20	4230	★	○	○	○
1/2 - 20	20	4231	★	○	○	○
9/16 - 18	18	4232	★	○	○	○
5/8 - 18	18	4233	★	○	○	○
3/4 - 16	16	4235	★	○	○	○
7/8 - 14	14	4237	★	○	○	○
1 - 12	12	4239	★	○	○	○
1.1/8 - 12	12	4241	○	○	○	○
1.1/4 - 12	12	4243	○	○	○	○
1.3/8 - 12	12	4245	○	○	○	○
1.1/2 - 12	12	4247	○	○	○	○

Esempio di un ordine : RKY3-422182-4235 MSRk 3/4-16 UNF-2A

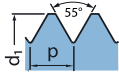
★ = Ab Lager lieferbar - Disponibile a magazzino - Available from stock ○ = auf Anfrage - A richiesta - On request



GEWINDE GRENZ-LEHRDORN UND GEWINDE GUT-LEHRRING
TAMPONI FILETTATI ED ANELLI PASA-NON PASA
THREADS GO / NO GO GAUGE AND THREADS GO RING GAUGE

G

Whitworth-Rohrgewinde DIN EN ISO 228
 Filettatura gas Whitworth DIN EN ISO 228
 Whitworth pipe thread DIN EN ISO 228



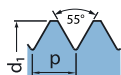
Zeichen / Simbolo / Symbol			MSBg	MSRh	MSRk
Typ / Tipo / Type			GO / NOGO	GO	NOGO
Toleranz / Limit / Tolleranza				A	A
G	P	Tol.		A	A
		INDEX	RKS3-302180	RKY3-412180	RKY3-422180
G-1/8"	28	3123	⊗	○	○
G-1/4"	19	3127	⊗	○	○
G-3/8"	19	3129	⊗	⊗	⊗
G-1/2"	14	3131	⊗	⊗	⊗
G-5/8"	14	3133	○	○	○
G-3/4"	14	3135	⊗	⊗	⊗
G-7/8"	14	3137	○	○	○
G-1"	11	3139	⊗	⊗	⊗
G-1.1/8"	11	3141	⊗	○	○
G-1.1/4"	11	3143	⊗	○	○

Esempio di un ordine : RKS3-302180-3127 MSBg G-1/4"

⊗ = Ab Lager lieferbar - Disponibile a magazzino - Available from stock

○ = auf Anfrage - A richiesta - On request

Whitworth Gewinde BS 84
 Filettatura Whitworth BS 84
 Whitworth thread BS 84



Zeichen / Simbolo / Symbol			MSBg	MSRh	MSRk
Typ / Tipo / Type			GO / NOGO	GO	NOGO
Toleranz / Limit / Tolleranza					
BSW	P	Tol. INDEX	RKS3- 302100	RKY3- 412100	RKY3- 422100
1/8 - 40	40	7123	○	○	○
3/16 - 24	24	7125	○	○	○
1/4 - 20	20	7127	○	○	○
5/16 - 18	18	7128	○	○	○
3/8 - 16	16	7129	○	○	○
7/16 - 14	14	7130	○	○	○
1/2 - 12	12	7131	○	○	○
9/16 - 12	12	7132	○	○	○
5/8 - 11	11	7133	○	○	○
3/4 - 10	10	7135	○	○	○
7/8 - 9	9	7137	○	○	○
1 - 8	8	7139	○	○	○
1.1/8 - 7	7	7141	○	○	○
1.1/4 - 7	7	7143	○	○	○
1.3/8 - 6	6	7145	○	○	○
1.1/2 - 6	6	7147	○	○	○
1.3/4 - 5	5	7151	○	○	○
2 - 4.1/2	4.1/2	7155	○	○	○

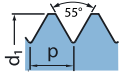
Esempio di un ordine : RKY3-412100-7131 MSRh 1/2-12 BSW

☺ = Ab Lager lieferbar - Disponibile a magazzino - Available from stock ○ = auf Anfrage - A richiesta - On request

Amerikanisches kegeliges Rohrgewinde ANSI B1.20.1

Filettatura americana gas conica (con tenuta a stagna) ANSI B1.20.1

American Standard taper pipe thread ANSI B1.20.1



Zeichen / Simbolo / Symbol

MSXa

MSXc

Typ / Tipo / Type

GO / NOGO

GO

Toleranz / Limit / Tolleranza

NPT	P	Tol.	RKS3- 332100	RKY3- 432100
		INDEX		
1/16"	27	4621	○	○
1/8"	27	4623	○	○
1/4"	18	4627	○	○
3/8"	18	4629	⊗	○
1/2"	14	4631	⊗	○
3/4"	14	4635	⊗	○
1"	11.1/2	4639	⊗	○
1.1/4"	11.1/2	4643	○	○
1.1/2"	11.1/2	4647	○	○
2"	11.1/2	4655	○	○

Esempio di un ordine : RKS3-332100-4637 MSXa 1/4" NPT

⊗ = Ab Lager lieferbar - Disponibile a magazzino - Available from stock

○ = auf Anfrage - A richiesta - On request