



Hand-Gewindebohrer

Maschi a mano

Hand taps

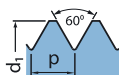




HAND-GEWINDEBOHRER MASCHI A MANO HAND TAPS

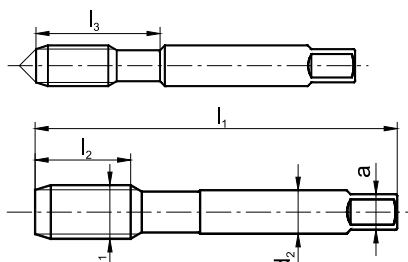
M

Metrisches ISO-Regelgewinde DIN 13
Filettatura metrica ISO passo grosso DIN 13
ISO Metric coarse thread DIN 13



HSS

DIN
352



KPL/3

F



Materialgruppen / Gruppi di materiali / Material groups

P

P

Lochtyp / Tipo di foro / Hole type



<2,5d

<2,5d

Materialqualität / Qualità del materiale / Quality of material

HSS

HSS

Beschichtung / Rivestimento / Coating

TN2

TN2

Anschnitt / Imbocco / Chamfer

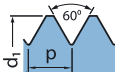
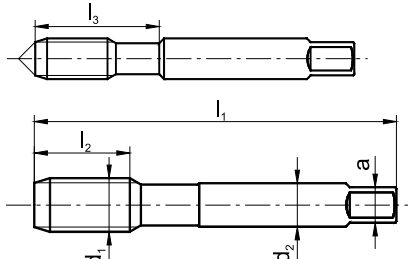
C-2 P

M Ø d ₁	l ₁	l ₂	l ₃	Ø d ₂	a		Norm	DIN 352	
							Tol.	ISO2 (6H)	ISO2 (6H)
							INDEX	RKA1-230001	RKA1-233001
M1,6	41	9	10,5	2,5	2,1	1,25	0016	★	★
M1,7	41	9	10,5	2,5	2,1	1,35	0017	★	★
M1,8	41	9	10,5	2,5	2,1	1,45	0018	★	★
M2	36	10	10	2,8	2,1	1,6	0020	★	★
M2,2	36	9	13	2,8	2,1	1,75	0022	★	★
M2,3	36	9	13	2,8	2,1	1,9	0023	★	★
M2,5	40	9	15	2,8	2,1	2,05	0025	★	★
M2,6	40	9	15	2,8	2,1	2,15	0026	★	★
M3	40	11	18	3,5	2,7	2,5	0030	★	★
M3,5	45	13	21	4	3	2,9	0035	★	★
M4	45	13	21	4,5	3,4	3,3	0040	★	★
M4,5	50	16	25	6	4,9	3,7	0045	★	★
M5	52	16	26	6	4,9	4,2	0050	★	★
M6	56	18	27	6	4,9	5	0060	★	★
M7	56	18	-	6	4,9	6	0070	★	★
M8	63	20	-	6	4,9	6,8	0080	★	★
M9	63	20	-	7	5,5	7,8	0090	★	★
M10	70	22	-	7	5,5	8,5	0100	★	★
M11	70	22	-	8	6,2	9,5	0110	★	★
M12	80	24	-	9	7	10,2	0120	★	★
M14	80	26	-	11	9	12	0140	★	★
M16	80	27	-	12	9	14	0160	★	★
M18	95	30	-	14	11	15,5	0180	★	★
M20	95	32	-	16	12	17,5	0200	★	★
M22	100	32	-	18	14,5	19,5	0220	★	★
M24	110	34	-	18	14,5	21	0240	★	★
M27	110	36	-	20	16	24	0270	★	★
M30	125	40	-	22	18	26,5	0300	★	★
M33	125	40	-	25	20	29,5	0330	★	★
M36	150	50	-	28	22	32	0360	★	★
M39	150	50	-	32	24	35	0390	★	★
M42	150	56	-	32	24	37,5	0420	★	★
M45	160	58	-	36	29	40,5	0450	★	★
M48	180	65	-	36	29	43	0480	★	★
M52	180	65	-	40	32	47	0520	★	★

Esempio di un ordine : RKA1-230001-0060 = AND TAP M6-6H DIN-352 HSS

☉ = Ab Lager lieferbar - Disponibile a magazzino - Available from stock

○ = auf Anfrage - A richiesta - On request

Metrisches ISO-Regelgewinde DIN 13 Filettatura metrica ISO passo grosso DIN 13 ISO Metric coarse thread DIN 13									
 HSS DIN 352							KPL/3-LH	F-LH	
							 LH	 LH	
Materialgruppen / Gruppi di materiali / Material groups							P	P	
Lochtyp / Tipo di foro / Hole type							 <2,5d HSS	 <2,5d HSS	
Materialqualität / Qualità del materiale / Quality of material							TN2	TN2	
Beschichtung / Rivestimento / Coating							TN2	TN2	
Anschnitt / Imbocco / Chamfer								C-2P	
M Ø d ₁	l ₁	l ₂	l ₃	Ø d ₂	a		Norm	DIN 352	
							Tol.	ISO2 (6H)	ISO2 (6H)
							INDEX	RKA1-270001	RKA1-273001
M3	40	11	18	3,5	2,7	2,5	0030	★	★
M3,5	45	13	21	4	3	2,9	0035	○	○
M4	45	13	21	4,5	3,4	3,3	0040	★	★
M4,5	50	16	25	6	4,9	3,7	0045	○	○
M5	50	16	26	6	4,9	4,2	0050	★	★
M6	56	18	27	6	4,9	5	0060	★	★
M7	56	18	-	6	4,9	6	0070	○	○
M8	63	20	-	6	4,9	6,8	0080	★	★
M9	63	20	-	7	5,5	7,8	0090	○	○
M10	70	22	-	7	5,5	8,5	0100	★	★
M11	70	22	-	8	6,2	9,5	0110	○	○
M12	80	24	-	9	7	10,2	0120	★	★
M14	80	26	-	11	9	12	0140	○	○
M16	80	27	-	12	9	14	0160	★	★
M18	95	30	-	14	11	15,5	0180	○	○
M20	95	32	-	16	12	17,5	0200	★	★
M22	100	32	-	18	14,5	19,5	0220	○	○
M24	110	34	-	18	14,5	21	0240	○	○
M27	110	36	-	20	16	24	0270	○	○
M30	125	40	-	22	18	26,5	0300	○	○
M33	125	40	-	25	20	29,5	0330	○	○
M36	150	50	-	28	22	32	0360	○	○
M39	150	50	-	32	24	35	0390	○	○
M42	150	56	-	32	24	37,5	0420	○	○
M45	160	58	-	36	29	40,5	0450	○	○
M48	180	65	-	36	29	43	0480	○	○
M52	180	65	-	40	32	47	0520	○	○

Esempio di un ordine : RKA1-270001-0270 AND TAP M27-6H-LH DIN-352 HSS

★ = Ab Lager lieferbar - Disponibile a magazzino - Available from stock

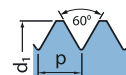
○ = auf Anfrage - A richiesta - On request



HAND-GEWINDEBOHRER MASCHI A MANO HAND TAPS

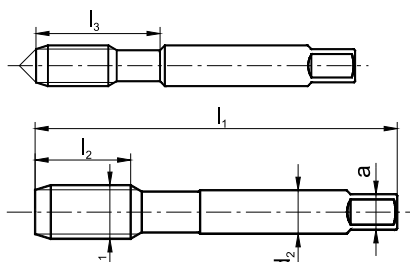
M

Metrisches ISO-Regelgewinde DIN 13
Filettatura metrica ISO passo grosso DIN 13
ISO Metric coarse thread DIN 13



HSSE

DIN
352



INOX

KPL/3-P

F



Materialgruppen / Gruppi di materiali / Material groups

P

P

Lochtyp / Tipo di foro / Hole type



<2,5d

<2,5d

Materialqualität / Qualità del materiale / Quality of material

HSSE

HSSE

Beschichtung / Rivestimento / Coating

Anschnitt / Imbocco / Chamfer

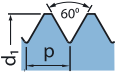
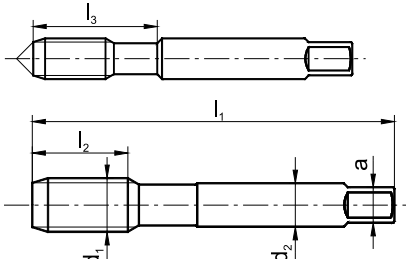
C-2 P

M Ø d ₁	l ₁	l ₂	l ₃	Ø d ₂	a		Norm	DIN 352	
							Tol.	ISO2 (6H)	ISO2 (6H)
							INDEX	RKA2-235801	RKA2-203801
M2	36	10	10	2,8	2,1	1,6	0020	✱	✱
M2,5	40	10	10	2,8	2,1	2,05	0025	✱	✱
M3	40	10	18	3,5	2,7	2,5	0030	✱	✱
M3,5	45	11	20	4	3	2,9	0035	○	○
M4	45	12	21	4,5	3,4	3,3	0040	✱	✱
M4,5	50	13	24	6	4,9	3,7	0045	○	○
M5	50	14	25	6	4,9	4,2	0050	✱	✱
M6	56	16	27	6	4,9	5	0060	✱	✱
M8	63	22		6	4,9	6,8	0080	✱	✱
M10	70	22		7	5,5	8,5	0100	✱	✱
M12	75	24		9	7	10,2	0120	✱	✱
M14	80	32		11	9	12	0140	✱	✱
M16	80	32		12	9	14	0160	✱	✱
M18	95	40		14	11	15,5	0180	✱	✱
M20	95	40		16	12	17,5	0200	✱	✱
M22	100	40		18	14,5	19,5	0220	✱	✱
M24	110	50		18	14,5	21	0240	✱	✱

Esempio di un ordine : RKA2-203801-0080 = AND TAP INOX M8-6HX DIN-352 HSSE

✱ = Ab Lager lieferbar - Disponibile a magazzino - Available from stock

○ = auf Anfrage - A richiesta - On request

Metrisches ISO-Regelgewinde DIN 13 Filettatura metrica ISO passo grosso DIN 13 ISO Metric coarse thread DIN 13								INOX	
 HSSE TN2 DIN 352								KPL/3-P	F
									
Materialgruppen / Gruppi di materiali / Material groups								P	P
Lochtyp / Tipo di foro / Hole type								 <2,5d	 <2,5d
Materialqualität / Qualità del materiale / Quality of material								HSSE	HSSE
Beschichtung / Rivestimento / Coating								TN2	TN2
Anschnitt / Imbocco / Chamfer								C-2 P	
M Ø d ₁	l ₁	l ₂	l ₃	Ø d ₂	a		Norm	DIN 352	
							Tol.	ISO2 (6H)	ISO2 (6H)
							INDEX	RKA2-235831	RKA2-203831
M2	36	10	10	2,8	2,1	1,6	0020	★	★
M2,5	40	10	10	2,8	2,1	2,05	0025	★	★
M3	40	10	18	3,5	2,7	2,5	0030	★	★
M3,5	45	11	20	4	3	2,9	0035	○	○
M4	45	12	21	4,5	3,4	3,3	0040	★	★
M4,5	50	13	24	6	4,9	3,7	0045	○	○
M5	50	14	25	6	4,9	4,2	0050	★	★
M6	56	16	27	6	4,9	5	0060	★	★
M8	63	22	-	6	4,9	6,8	0080	★	★
M10	70	22	-	7	5,5	8,5	0100	★	★
M12	75	24	-	9	7	10,2	0120	★	★
M14	80	32	-	11	9	12	0140	★	★
M16	80	32	-	12	9	14	0160	★	★
M18	95	40	-	14	11	15,5	0180	★	★
M20	95	40	-	16	12	17,5	0200	★	★
M22	100	40	-	18	14,5	19,5	0220	★	★
M24	110	50	-	18	14,5	21	0240	★	★

Esempio di un ordine : RKA2-203031-0080 AND TAP INOX M8-6HX DIN-352 HSSE TN2

★ = Ab Lager lieferbar - Disponibile a magazzino - Available from stock

○ = auf Anfrage - A richiesta - On request



HAND-GEWINDEBOHRER MASCHI A MANO HAND TAPS

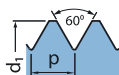
M

Metrisches ISO-Regelgewinde DIN 13
Filettatura metrica ISO passo grosso DIN 13
ISO Metric coarse thread DIN 13

HRC40

KPL/3-P

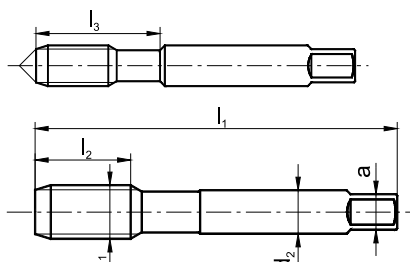
F



HSSE
PM

TC

DIN
352



Materialgruppen / Gruppi di materiali / Material groups

P

P

Lochtyp / Tipo di foro / Hole type



<2,5d

<2,5d

Materialqualität / Qualità del materiale / Quality of material

HSSE-PM

HSSE-PM

Beschichtung / Rivestimento / Coating

TC

TC

Anschnitt / Imbocco / Chamfer

C-2 P

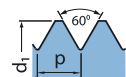
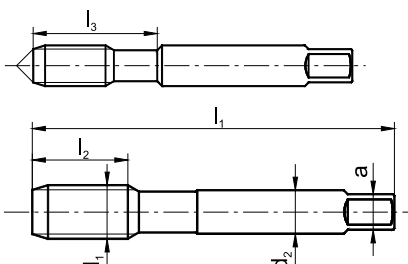
M Ø d ₁	l ₁	l ₂	l ₃	Ø d ₂	a		Norm	DIN 352	
							Tol.	ISO2 (6H)	ISO2 (6H)
							INDEX	RKA4-235D51	RKA4-203D51
M3	40	10	-	3,5	2,7	2,5	0030	✱	✱
M4	50	13	-	6	4,9	3,3	0040	✱	✱
M5	50	16	-	6	4,9	4,2	0050	✱	✱
M6	56	19	-	6	4,9	5	0060	✱	✱
M8	63	22	-	6	4,9	6,8	0080	✱	✱
M10	70	25	-	7	5,5	8,5	0100	✱	✱
M12	75	30	-	9	7	10,2	0120	✱	✱
M16	80	32	-	12	9	14	0160	✱	✱
M20	95	40	-	16	12	17,5	0200	○	○

Esempio di un ordine : RKA4-203D51-0040 = HAND TAP HRC40 M4-6HX DIN-352 F HSSE-PM TC

✱ = Ab Lager lieferbar - Disponibile a magazzino - Available from stock

○ = auf Anfrage - A richiesta - On request

Metrisches ISO-Feingewinde DIN 13
Filettatura metrica ISO passo fine DIN 13
ISO Metric fine thread DIN 13


HSS
DIN 2181

KPL/2
F
KPL/2-LH
F-LH

LH

LH

Materialgruppen / Gruppi di materiali / Material groups

P
P
P
P

Lochtyp / Tipo di foro / Hole type



<2,5d

<2,5d

<2,5d

<2,5d

Materialqualität / Qualità del materiale / Quality of material

HSS

HSS

HSS

HSS

Beschichtung / Rivestimento / Coating

Anschnitt / Imbocco / Chamfer

C-2 P

C-2 P

MF Ø d _x P	l ₁	l ₂	l ₃	Ø d ₂	a		Norm	DIN 2181			
							Tol.	ISO2 (6H)	ISO2 (6H)	ISO2 (6H)	ISO2 (6H)
							INDEX	RKA1-220001	RKA1-222001	RKA1-260001	RKA1-262001
M4x0,5	45	10	18	4,5	3,4	3,5	0041	★	★	○	○
M5x0,5	52	13	22	6	4,9	4,5	0051	★	★	○	○
M5,5x0,5	56	13	24	6	4,9	5	0056	○	○	○	○
M6x0,75	56	14	24	6	4,9	5,2	0062	★	★	○	○
M7x0,75	56	14	-	6	4,9	6,2	0072	○	○	○	○
M8x0,75	63	14	-	6	4,9	7,2	0082	★	★	○	○
M8x1	63	17	-	6	4,9	7	0083	★	★	★	★
M9x0,75	63	14	-	7	5,5	8,2	0092	○	○	○	○
M9x1	63	17	-	7	5,5	8	0093	○	○	○	○
M10x0,75	63	18	-	7	5,5	9,2	0102	○	○	○	○
M10x1	63	18	-	7	5,5	9	0103	★	★	★	★
M10x1,25	70	22	-	7	5,5	8,8	0104	★	★	★	★
M11x0,75	63	18	-	8	6,2	10,2	0112	○	○	○	○
M11x1	63	18	-	8	6,2	10	0113	○	○	○	○
M12x1	70	18	-	9	7	11	0123	★	★	★	★
M12x1,25	70	20	-	9	7	10,8	0124	★	★	★	★
M12x1,5	70	20	-	9	7	10,5	0125	★	★	○	○
M14x1	70	18	-	11	9	13	0143	★	★	○	○
M14x1,25	70	22	-	11	9	12,8	0144	★	★	○	○
M14x1,5	70	22	-	11	9	12,5	0145	★	★	★	★
M15x1	70	18	-	12	9	14	0153	○	○	○	○
M15x1,5	70	22	-	12	9	13,5	0155	○	○	○	○
M16x1	80	18	-	12	9	15	0163	★	★	★	★
M16x1,25	80	18	-	12	9	14,8	0164	○	○	○	○
M16x1,5	80	22	-	12	9	14,5	0165	★	★	○	○
M17x1	80	18	-	12	9	16	0173	○	○	○	○
M17x1,5	80	22	-	12	9	15,5	0175	○	○	○	○
M18x1	80	18	-	14	11	17	0183	★	★	○	○
M18x1,5	80	22	-	14	11	16,5	0185	★	★	★	★
M18x2	80	22	-	14	11	16	0186	★	★	○	○
M20x1	80	18	-	16	12	19	0203	★	★	○	○
M20x1,5	80	22	-	16	12	18,5	0205	★	★	★	★
M20x2	80	22	-	16	12	18	0206	★	★	○	○
M22x1	80	18	-	18	14,5	21	0223	★	★	○	○
M22x1,5	80	22	-	18	14,5	20,5	0225	★	★	★	★
M22x2	80	22	-	18	14,5	20	0226	★	★	○	○
M24x1	90	18	-	18	14,5	23	0243	★	★	★	★

Esempio di un ordine : RKA1-22001-0083 = HAND TAP M8x1-6H DIN-2181 HSS

★ = Ab Lager lieferbar - Disponibile a magazzino - Available from stock

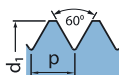
○ = auf Anfrage - A richiesta - On request



HAND-GEWINDEBOHRER MASCHI A MANO HAND TAPS

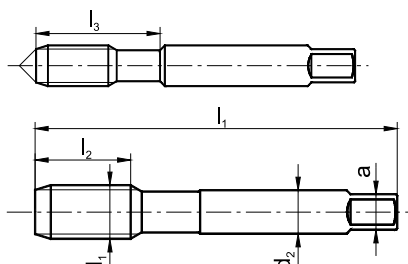
MF

Metrisches ISO-Feingewinde DIN 13
Filettatura metrica ISO passo fine DIN 13
ISO Metric fine thread DIN 13



HSS

DIN
2181



KPL/2

F

KPL/2-LH

F-LH



LH

LH

Materialgruppen / Gruppi di materiali / Material groups

P

P

P

P

Lochtyp / Tipo di foro / Hole type



<2,5d

<2,5d

<2,5d

<2,5d

Materialqualität / Qualità del materiale / Quality of material

HSS

HSS

HSS

HSS

Beschichtung / Rivestimento / Coating

Anschnitt / Imbocco / Chamfer

C-2 P

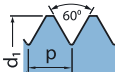
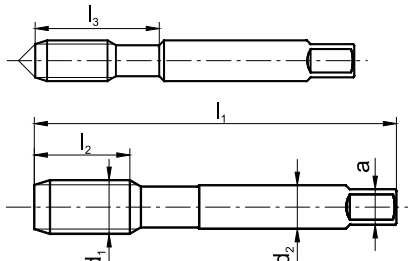
C-2 P

MF Ø d _x P	l ₁	l ₂	l ₃	Ø d ₂	a		Norm	DIN 2181			
							Tol.	ISO2 (6H)	ISO2 (6H)	ISO2 (6H)	ISO2 (6H)
							INDEX	RKA1-220001	RKA1-222001	RKA1-260001	RKA1-262001
M24x1,5	90	22	-	18	14,5	22,5	0245	★	★	○	○
M24x2	90	22	-	18	14,5	22	0246	★	★	○	○
M25x1	90	18	-	18	14,5	24	0253	○	○	○	○
M25x1,5	90	22	-	18	14,5	23,5	0255	○	○	○	○
M25x2	90	22	-	18	14,5	23	0256	○	○	○	○
M26x1,5	90	22	-	18	14,5	24,5	0265	○	○	○	○
M27x1	90	22	-	20	16	26	0273	○	○	○	○
M27x1,5	90	22	-	20	16	25,5	0275	★	★	○	○
M27x2	90	22	-	20	16	25	0276	★	★	○	○
M28x1	90	20	-	20	16	27	0283	○	○	○	○
M28x1,5	90	22	-	20	16	26,5	0285	★	★	○	○
M28x2	90	22	-	20	16	26	0286	○	○	○	○
M30x1	90	18	-	22	18	29	0303	○	○	○	○
M30x1,5	90	22	-	22	18	28,5	0305	★	★	○	○
M30x2	90	22	-	22	18	28	0306	★	★	○	○
M32x1,5	90	22	-	22	18	30,5	0325	○	○	○	○
M32x2	90	22	-	22	18	30	0326	○	○	○	○
M33x1,5	100	25	-	25	20	31,5	0335	★	★	○	○
M33x2	100	25	-	25	20	31	0336	★	★	○	○
M35x1,5	100	25	-	28	22	33,5	0355	○	○	○	○
M36x1,5	100	25	-	28	22	34,5	0365	○	○	○	○
M36x2	125	30	-	28	22	34	0366	○	○	○	○
M38x1,5	100	25	-	28	22	36,5	0385	○	○	○	○
M39x1,5	110	25	-	32	24	37,5	0395	○	○	○	○
M39x2	125	30	-	32	24	37	0396	○	○	○	○
M40x1,5	110	25	-	32	24	38,5	0405	○	○	○	○
M40x2	125	36	-	32	24	38	0406	★	★	○	○
M42x1,5	110	25	-	32	24	40,5	0425	★	★	○	○
M42x2	125	36	-	32	24	40	0426	○	○	○	○
M45x1,5	110	25	-	36	29	43,5	0455	★	★	○	○
M45x2	125	36	-	36	29	43	0456	○	○	○	○
M48x1,5	140	30	-	36	29	46,5	0485	○	○	○	○
M48x2	140	36	-	36	29	46	0486	○	○	○	○
M50x1,5	140	30	-	36	29	48,5	0505	★	★	○	○
M50x2	140	36	-	36	29	48	0506	○	○	○	○
M52x1,5	140	30	-	40	32	50,5	0525	★	★	○	○
M52x2	140	36	-	40	32	50	0526	○	○	○	○

Esempio di un ordine : RKA1-22001-025 = HAND TAP M22x1.5-6H DIN-2181 HSS

★ = Ab Lager lieferbar - Disponibile a magazzino - Available from stock

○ = auf Anfrage - A richiesta - On request

Metrisches ISO-Feingewinde DIN 13 Filettatura metrica ISO passo fine DIN 13 ISO Metric fine thread DIN 13							HRC40		
							KPL/2	F	
 HSSE PM TC DIN 2181							 		
									
Materialgruppen / Gruppi di materiali / Material groups							P	P	
Lochtyp / Tipo di foro / Hole type							 <2,5d	 <2,5d	
Materialqualität / Qualità del materiale / Quality of material							HSS	HSS	
Beschichtung / Rivestimento / Coating							TC	TC	
Anschnitt / Imbocco / Chamfer								C-2P	
MFxP Ø d ₁	l ₁	l ₂	l ₃	Ø d ₂	a		Norm	DIN 2181	
							Tol.	6HX	6HX
							INDEX	RKA4-225D51	RKA4-202D51
M8x1	63	18	-	6	4,9	7	0083	★	○
M10x1	63	18	-	7	5,5	9	0103	★	★
M12x1,5	70	20	-	9	7	10,5	0125	★	★
M16x1,5	70	22	-	12	9	14,5	0165	★	★

Esempio di un ordine : RKA4-225D51-0083 = HAND TAP M10x1-6HX DIN-2181 HSSE-PM TC

★ = Ab Lager lieferbar - Disponibile a magazzino - Available from stock

○ = auf Anfrage - A richiesta - On request



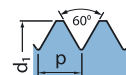
HAND-GEWINDEBOHRER MASCHI A MANO HAND TAPS



Unified-Grobgewinde ASME B1.1

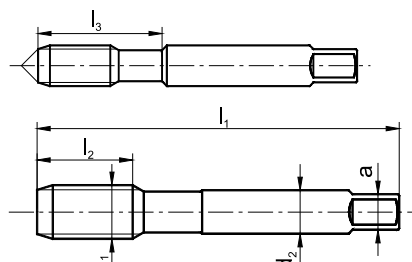
Filettatura unificata passo grosso ASME B1.1

Unified coarse thread ASME B1.1



HSS

DIN
352



KPL/3

F



Materialgruppen / Gruppi di materiali / Material groups

P

P

Lochtyp / Tipo di foro / Hole type



<2,5d

<2,5d

Materialqualität / Qualità del materiale / Quality of material

HSS

HSS

Beschichtung / Rivestimento / Coating

Anschnitt / Imbocco / Chamfer

C-2 P

UNC Ø d ₁ -P	l ₁	l ₂	l ₃	Ø d ₂	a		Norm	DIN 352	
							Tol.	2B	2B
							INDEX	RKA1-230001	RKA1-233001
No2-56	36	10	10	2,8	2,1	1,85	4102	○	○
No4-40	40	10	18	3,5	2,7	2,35	4104	★	★
No5-40	42	10	18	3,5	2,7	2,65	4105	★	★
No6-32	45	11	18	4	3	2,85	4106	★	★
No8-32	48	12	23	4,5	3,4	3,5	4108	★	★
No10-24	52	14	26	6	4,9	3,9	4110	★	★
No12-24	56	16	27	6	4,9	4,5	4112	○	○
1/4-20	56	16	27	6	4,9	5,1	4127	★	★
5/16-18	63	20	-	6	4,9	6,6	4128	★	★
3/8-16	70	22	-	7	5,5	8	4129	★	★
7/16-14	70	22	-	8	6,2	9,4	4130	★	★
1/2-13	80	25	-	9	7	10,8	4131	★	★
9/16-12	80	26	-	11	9	12,2	4132	○	○
5/8-11	80	27	-	12	9	13,5	4133	★	★
3/4-10	95	30	-	14	11	16,5	4135	★	★
7/8-9	100	32	-	18	14,5	19,5	4137	★	★
1-8	110	36	-	18	14,5	22,25	4139	★	★
1.1/8-7	125	40	-	22	18	25	4141	○	○
1.1/4-7	125	40	-	22	18	28	4143	○	○
1.3/8-6	150	50	-	28	22	30,75	4145	○	○
1.1/2-6	150	50	-	28	22	34	4147	○	○
1.3/4-5	160	58	-	36	29	39,5	4151	○	○
2-4.1/2	180	70	-	40	32	45	4155	○	○

Esempio di un ordine : RKA1-230001-104 = HAND TAP No 4-40 UNC 2B DIN-352 HSS

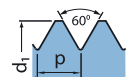
★ = Ab Lager lieferbar - Disponibile a magazzino - Available from stock

○ = auf Anfrage - A richiesta - On request

Unified-Feingewinde ASME B1.1

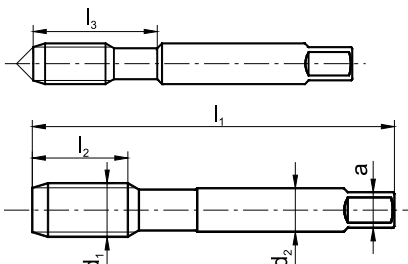
Filettatura unificata passo fine ASME B1.1

Unified fine thread ASME B1.1



HSS

DIN
2181



KPL/2

F



Materialgruppen / Gruppi di materiali / Material groups

P

P

Lochtyp / Tipo di foro / Hole type



Materialqualität / Qualità del materiale / Quality of material

<2,5d

<2,5d

Beschichtung / Rivestimento / Coating

HSS

HSS

Anschnitt / Imbocco / Chamfer

C-2 P

UNF Ø d _r -P	l ₁	l ₂	l ₃	Ø d ₂	a		Norm	DIN 352	
							Tol.	2B	2B
							INDEX	RKA1-230001	RKA1-233001
No 5-44	42	10	18	3,5	2,7	2,7	4205	○	○
No 6-40	45	11	18	4	3	2,95	4206	○	○
No 8-36	48	12	23	4,5	3,4	3,5	4208	○	○
No 10-32	52	14	22	6	4,9	4,1	4210	★	★
No 12-28	56	16	24	6	4,9	4,6	4212	○	○
1/4-28	56	16	24	6	4,9	5,5	4227	★	★
5/16-24	63	17	-	6	4,9	6,9	4228	○	○
3/8-24	63	18	-	7	5,5	8,5	4229	★	★
7/16-20	70	22	-	8	6,2	9,9	4230	★	★
1/2-20	70	20	-	9	7	11,5	4231	★	★
9/16-18	80	20	-	12	9	12,9	4232	★	★
5/8-18	80	22	-	12	9	14,5	4233	○	○
3/4-16	80	22	-	14	11	17,5	4235	★	★
7/8-14	80	22	-	18	14,5	20,4	4237	○	○
1-12	90	22	-	18	14,5	23,25	4239	★	★
1.1/8-12	90	22	-	22	18	26,5	4241	○	○
1.1/4-12	90	22	-	22	18	29,5	4243	○	○
1.3/8-12	125	36	-	28	22	32,75	4245	○	○
1.1/2-12	125	36	-	28	22	36	4247	○	○

Esempio di un ordine : RKA1-220001-4210 = HAND TAP No 10-32 UNF 2B DIN-2181 HSS

★ = Ab Lager lieferbar - Disponibile a magazzino - Available from stock

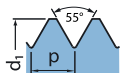
○ = auf Anfrage - A richiesta - On request



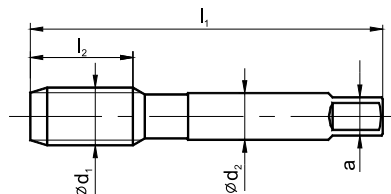
HAND-GEWINDEBOHRER MASCHI A MANO HAND TAPS

G

Whitworth-Rohrgewinde DIN EN ISO 228
Filettatura gas Whitworth DIN EN ISO 228
Whitworth pipe thread DIN EN ISO 228



HSS

DIN
5157

KPL/2

F

KPL/2-LH

F-LH



LH



LH

Materialgruppen / Gruppi di materiali / Material groups

P

P

P

P

Lochtyp / Tipo di foro / Hole type



<2,5d

<2,5d

<2,5d

<2,5d

Materialqualität / Qualità del materiale / Quality of material

HSS

HSS

HSS

HSS

Beschichtung / Rivestimento / Coating

Anschnitt / Imbocco / Chamfer

C-2 P

C-2 P

G Ø d ₁	l ₁	l ₂	l ₃	Ø d ₂	a		Norm	DIN 5157			
							Tol.				
							INDEX	RKA1-220001	RKA1-222001	RKA1-260001	RKA1-262001
G1/16	56	22	26	6	4,9	6,8	3121	○	○	○	○
G1/8	63	20	27	7	5,5	8,8	3123	★	★	○	○
G1/4	70	22	32	11	9	11,8	3127	★	★	○	○
G3/8	70	22	32	12	9	15,25	3129	★	★	★	★
G1/2	80	22	35	16	12	19	3131	★	★	★	★
G5/8	80	22	-	18	14,5	21	3133	★	★	○	○
G3/4	90	22	-	20	16	24,5	3135	★	★	★	★
G7/8	90	22	-	22	18	28,25	3137	★	★	○	○
G1	100	25	-	25	20	30,75	3139	★	★	★	★
G1.1/8	125	36	-	28	22	35,5	3141	○	○	○	○
G1.1/4	125	36	-	32	24	39,5	3143	★	★	○	○
G1.3/8	125	36	-	36	29	41,75	3145	○	○	○	○
G1.1/2	140	40	-	36	29	45,25	3147	★	★	○	○
G1.3/4	140	40	-	40	32	51	3151	○	○	○	○
G2	160	40	-	45	35	57	3155	○	○	○	○

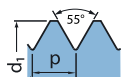
Esempio di un ordine : RKA1-22001-3123 = HAND TAP -1/8" DIN-5157 HSS

★ = Ab Lager lieferbar - Disponibile a magazzino - Available from stock

○ = auf Anfrage - A richiesta - On request

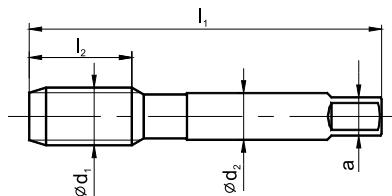
Whitworth-Rohrgewinde DIN EN ISO 228
Filettatura gas Whitworth DIN EN ISO 228
Whitworth pipe thread DIN EN ISO 228

INOX



HSSE
PM

DIN
5157



KPL/2

F

F-LH



Materialgruppen / Gruppi di materiali / Material groups

P M K
N

P M K
N

P M K
N

Lochtyp / Tipo di foro / Hole type



<2,5d

<2,5d

<2,5d

Materialqualität / Qualità del materiale / Quality of material

HSSE-PM

HSSE-PM

HSSE-PM

Beschichtung / Rivestimento / Coating

Anschnitt / Imbocco / Chamfer

C-2 P

C-2 P

G Ø d ₁	l ₁	l ₂	l ₃	Ø d ₂	a		Norm	DIN 5157		
							Tol.			
							INDEX	RKA2-225801	RKA2-205801	RKA2-202801
G-1/8"	63	18	-	7	5,5	8,8	3123	○	○	○
G-1/4"	70	22	-	11	9	11,8	3127	○	○	○
G-3/8"	70	22	-	12	9	15,25	3129	○	○	○
G-1/2"	80	22	-	16	12	19	3131	○	○	○

Esempio di un ordine : RKA2-225801-3123 = HAND TAP G-1/8" DIN-5157 HSSE-PM

☺ = Ab Lager lieferbar - Disponibile a magazzino - Available from stock

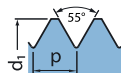
○ = auf Anfrage - A richiesta - On request



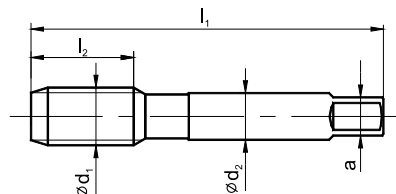
HAND-GEWINDEBOHRER MASCHI A MANO HAND TAPS

G

Whitworth-Rohrgewinde DIN EN ISO 228
Filettatura gas Whitworth DIN EN ISO 228
Whitworth pipe thread DIN EN ISO 228

HSSE
PM

TC

DIN
5157**HRC40**

KPL/2

F



Materialgruppen / Gruppi di materiali / Material groups

P**P**

Lochtyp / Tipo di foro / Hole type



<2,5d

<2,5d

Materialqualität / Qualità del materiale / Quality of material

HSSE-PM

HSSE-PM

Beschichtung / Rivestimento / Coating

Anschnitt / Imbocco / Chamfer

C-2 P

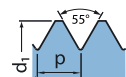
G Ø d ₁	l ₁	l ₂	l ₃	Ø d ₂	a		Norm	DIN 5157	
							Tol.		
							INDEX	RKA4-225D51	RKA4-202D51
G-1/8"	63	18	-	7	5,5	8,8	3123	✱	✱
G-1/4"	70	22	-	11	9	11,8	3127	✱	✱
G-3/8"	70	22	-	12	9	15,25	3129	✱	✱
G-1/2"	80	22	-	16	12	19	3131	✱	✱

Esempio di un ordine : RKA4-225D51-3123 = HAND TAP G-1/8" DIN-5157 HSSE-PM TC

✱ = Ab Lager lieferbar - Disponibile a magazzino - Available from stock

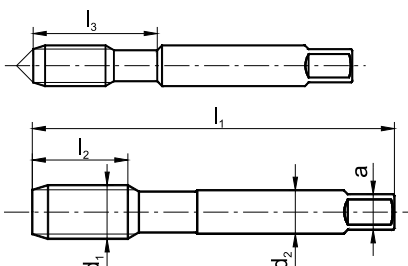
○ = auf Anfrage - A richiesta - On request

Whitworth Gewinde BS 84
Filettatura Whitworth BS 84
Whitworth thread BS 84



HSS

DIN
352



KPL/3

F



Materialgruppen / Gruppi di materiali / Material groups

P

P

Lochtyp / Tipo di foro / Hole type



<2,5d

<2,5d

Materialqualität / Qualità del materiale / Quality of material

HSS

HSS

Beschichtung / Rivestimento / Coating

Anschnitt / Imbocco / Chamfer

C-2 P

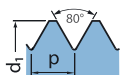
BSW Ø d _r -P	l ₁	l ₂	l ₃	Ø d ₂	a		Norm	DIN 352	
							Tol.	RKA1- 230001	RKA1- 233001
							INDEX		
1/8-40	42	10	18	3,5	2,7	2,55	7123	★	★
3/16-24	52	14	26	6	4,9	3,7	7125	★	★
1/4-20	56	16	27	6	4,9	5,1	7127	★	★
5/16-18	63	20	-	6	4,9	6,5	7128	○	○
3/8-16	70	22	-	7	5,5	7,9	7129	★	★
7/16-14	70	22	-	8	6,2	9,25	7130	○	○
1/2-12	80	25	-	9	7	10,5	7131	★	★
9/16-12	80	26	-	11	9	12	7132	○	○
5/8-11	80	27	-	12	9	13,5	7133	○	○
3/4-10	95	30	-	14	11	16,4	7135	★	★
7/8-9	100	32	-	18	14,5	19,25	7137	○	○
1-8	110	36	-	18	14,5	22	7139	★	★
1.1/8-7	125	40	-	22	18	24,75	7141	○	○
1.1/4-7	125	40	-	22	18	27,75	7143	○	○
1.1/2-6	150	50	-	28	22	33,5	7147	○	○
1.3/4-5	160	58	-	36	29	39	7151	○	○
2-4.1/2	180	70	-	40	32	44,5	7155	○	○

Esempio di un ordine : RKA1-230001-7123 = HAND TAP 1/8-40 BSW DIN-352 HSS

★ = Ab Lager lieferbar - Disponibile a magazzino - Available from stock

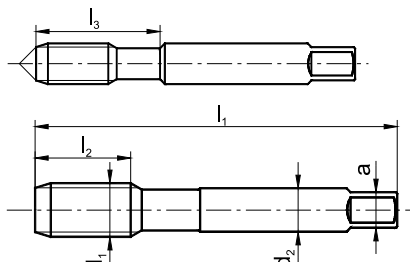
○ = auf Anfrage - A richiesta - On request

Stahlpanzerrohr-Gewinde DIN40430
Filettatura per tubi in acciaio DIN 40430
Steel conduit thread DIN 40430



HSS

DIN
40432



KPL/2

F



Materialgruppen / Gruppi di materiali / Material groups

P

P

Lochtyp / Tipo di foro / Hole type



<2,5d

<2,5d

Materialqualität / Qualità del materiale / Quality of material

HSS

HSS

Beschichtung / Rivestimento / Coating

Anschnitt / Imbocco / Chamfer

C-2 P

Pg Ø d ₁	l ₁	l ₂	l ₃	Ø d ₂	a		Norm	DIN 40430	
							Tol.		
							INDEX	RKA1-320001	RKA1-322001
Pg7	65	18	-	9	7,1	11,35	8807	✱	✱
Pg9	70	20	-	12,5	10	13,95	8809	✱	✱
Pg11	75	22	-	16	12,5	17,35	8811	✱	✱
Pg13,5	80	22	-	18	14	19,15	8813	✱	✱
Pg16	85	22	-	20	16	21,25	8816	✱	✱
Pg21	95	25	-	25	20	26,95	8821	✱	✱
Pg29	105	28	-	31,5	25	35,6	8829	✱	✱
Pg36	120	32	-	40	31,5	45,6	8836	○	○
Pg42	130	36	-	40	31,5	52,6	8842	○	○

Esempio di un ordine : RKA1-320001-8807 = HAND TAP Pg7 DIN-40430 HSS

✱ = Ab Lager lieferbar - Disponibile a magazzino - Available from stock

○ = auf Anfrage - A richiesta - On request